



Geschweißte Edelstahlrundrohre

	1	1,2	1,5	1,6	2	2,11	2,3	2,5	2,6	2,9	3	3,2	3,5	3,6	4	4,5	5	6	6,55	7,1
8	X	X	X	X																
10	X	X	X	X	X															
12	X	X	X	X	X															
13	X	X	X	X	X															
13,5	X	X	X	X	X	X	X													
14	X	X	X	X	X	X	X													
15	X	X	X	X	X	X	X													
16	X	X	X	X	X	X	X													
17	X	X	X	X																
17,2	X	X	X	X	X	X	X	X	X											
18	X	X	X	X	X	X	X	X	X											
19	X	X	X	X	X	X	X	X	X	X	X									
20	X	X	X	X	X	X	X	X	X	X	X									
21,3	X	X	X	X	X	X	X	X	X	X	X	X								
22	X	X	X	X	X	X	X	X	X	X	X	X								
23	X	X	X	X	X	X	X	X	X	X	X	X								
24	X	X	X	X	X	X	X	X	X	X	X	X								
25	X	X	X	X	X	X	X	X	X	X	X	X	X							
25,4	X	X	X	X	X	X	X	X	X	X	X	X	X							
26,9	X	X	X	X	X	X	X	X	X	X	X	X	X	X						
28	X	X	C	X	X	X	X	X	X	X	X	X	X	X						
29	X	X	C	X	X	X	X	X	X	X	X	X	X	X						
30	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
32	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
33	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
33,7	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
34	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
35	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
36	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
38	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
38,1	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
40	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
41	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
42,4	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
43	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
44,5	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			



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45	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x			
48,3	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x			
50	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x			
50,1	x	x	x	x																
50,8	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x			
51	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x			
52	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x		
53	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x		
54	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x		
55	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x		
56	x	x	x	x	x	x														
57	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x		
58	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x		
59	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x					
60,0	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
60,3	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
63,5	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
64	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
65	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
66	x	x	x	x	x	x	x	x	x	x	x									
67	x	x	x	x	x															
68	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
69	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
70	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
73	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
75	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
76,1	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
80		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
83		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
84		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
85		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
88,9		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
90		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
93		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
95		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x



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	1	1,2	1,5	1,6	2	2,11	2,3	2,5	2,6	2,9	3	3,2	3,5	3,6	4	4,5	5	6	6,55	7,1	
100		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
101,6		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
103		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
104		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
106					X		X														
108			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
110			X	X	X																
114,3			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
120			X	X	X	X	X														
123			X	X	X																
125			X	X	X																
127			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
128			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
129			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
133			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
139,7			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
141			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
153			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
154			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
156			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
159			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
168,3			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X



Geschweißte Edelstahlrundrohre

Normen/	EN 10296-2	+AR +AT
Ausführungen:	EN 10217-7	W0 / W1 / W2 / W1R / W2R / W1A / W2A W0b / W1b / W2b / W1Rb / W2Rb / W1Ab / W2Ab
	EN 10357	CC / BC / CD / BD
	DIN 28181	TK1 / TK2
	SEW 470	
	ASTM A249	
	ASTM A312	
	ASTM A778	
	ASME SA249	
	ASME SA312	

Abnahme: APZ 3.1/EN 10204
AD2000-W2 / AD2000-W10

Längen: fix gesägt 100 - 13000 mm

Schleifen: Korn 180 / 240 / 320 / 400
oder nach Ra-Wert

Werkstoffe:	1.4301	304	1.4571	316TI
	1.4307	304L	1.4828	309
	1.4401	316	1.4833	309S
	1.4404	316L	1.4835	253MA
	1.4462	S32205 (auf Anfrage)	1.4841	314
	1.4435	316L	1.4845	310S
	1.4539	904L	1.4878	321H
	1.4541	321	1.4948	304H
	1.4547	254SMO		